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# INDIRECT HIGH PERFORMANCE LIQUID CHROMATOGRAPHIC ENANTIOSEPARATION OF RECEMIC AMINO ALCOHOLS WITH 1,3-DIACETOXY-1-(4-NITROPHENYL)-2-PROPYL ISOTHIOCYANATE AS DERIVATIZING AGENT

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# INDIRECT HIGH PERFORMANCE LIQUID CHROMATOGRAPHIC ENANTIOSEPARATION OF RACEMIC AMINO ALCOHOLS WITH 1,3-DIACETOXY-1-(4-NITROPHENYL)-2-PROPYL ISOTHIOCYANATE AS DERIVATIZING AGENT

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### ABSTRACT

Synthetically and pharmaceutically interesting racemic amino alcohols with two adjacent chiral centres were analysed by means of indirect high performance liquid chromatography. For resolution of the enantiomers, the recently developed chiral derivatizing agent (1R,2R)-1,3-diacetoxy-1-(4-nitrophenyl)-2-propyl isothiocyanate ((R,R)-DANI) was applied. The diastereomeric thioureas produced after derivatization were separated under reversedphase conditions. Of the organic modifiers applied in the eluent, methanol proved much more effective than acetonitrile.

#### INTRODUCTION

The different chiral 1,2- and 1,3-amino alcohols with two adjacent chiral centres investigated in the present study are important compounds from both synthetic and pharmaceutical aspects. The (S,S) form of 2-amino-1-(4-nitro-phenyl)-1,3-propanediol (1, Figure 1) is a side-product of chloramphenicol synthesis, while the (R,R) form is the effective intermediate. The (S,S) form was earlier successfully employed for the resolution of racemic chiral phosphoric acids and amino acids by diastereomeric salt formation.<sup>1</sup> Enantiomerically pure

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(R,R)-DANI





(1*R*,2*R*)- and (1*S*,2*S*)-2-amino-1-(4-nitrophenyl)-1,3-propanediol



(1R,2S)- and (1S,2R)-2-amino-1,2-diphenylethanol



(1*R*,2*S*)- and (1*S*,2*R*)norephedrine





5 (1*R*,2*S*)- and (1*S*,2*R*)-2-aminocyclopentanol



6 (1*R*,2*S*)- and (1*S*,2*R*)-1-amino-2-indanol



7 (1*R*,2*S*)- and (1*S*,2*R*)-2-aminocyclohexanol



8 (*cis*) and 9 (*trans*) (1*R*,2*S*)- and (1*S*,2*R*)- (8) and (1*R*,2*R*)- and (1*S*,2*S*)- (9) 2-amino-1-hydroxymethylcyclohexane



**10** (*cis*) and **11** (*trans*) (1*R*,2*S*)- and (1*S*,2*R*)- (**10**) and (1*R*,2*R*)- and (1*S*,2*S*)- (**11**) 2-amino-1-hydroxymethyl-4-cyclohexene



**12** (*cis*) and **13** (*trans*) (1*R*,2*S*)- and (1*S*,2*R*)- (**12**) and (1*R*,2*R*)- and (1*S*,2*S*)- (**13**) 2-aminomethylcyclohexanol



2-amino-1,2-diphenylethanol (2, Figure 1) can be used as a resolving agent for the resolution of sclareolide, which is a key intermediate for the synthesis of Ambrox(R).<sup>2</sup> Various N-substituted amino alcohol ligands derived from (1S,2R)-2 have been applied in the synthesis of Ti(IV)-amino alcohol complexes.<sup>3</sup> (1S,2R)-2 was also used as a highly effective chiral auxiliary in the asymmetric syntheses of  $\beta$ -lactams.<sup>4</sup> Norephedrine and ephedrine (3 and 4, Figure 1) are naturally-occurring alkaloids that have been used as medicinals for hundreds of years. They are, additionally, widely-used chiral synthons or catalysts for asymmetric syntheses.<sup>5-8</sup> The recently-designed scytalone dehydratase inhibitors, which behave as rice blast fungicides, are norephedrine derivatives.<sup>9</sup> Molecularly imprinted polymers of (1R, 2S)-3, prepared as chiral stationary phases in thin-layer chromatography,<sup>10</sup> display versatile applicability. The applications of *cis*-1-amino-2-indanol (6, Figure 1) in asymmetric syntheses have been reviewed.<sup>11</sup> Further, (1S, 2R)-6 is a key component of an HIV protease inhibitor, indinavir.<sup>12</sup> Enantiomers of 5 and 7-13 can serve as building blocks of pharmacologically active fused saturated heterocycles.<sup>13</sup> Their synthetic applicability too is noteworthy.<sup>14, 15</sup>

In accordance with the importance of chiral amino compounds, many attempts have been made to separate their optical isomers by liquid chromatography (LC). Although several successful separations have been already carried out for **3** and **4**, there is still a steady interest in these compounds.<sup>16-22</sup> **2** has been resolved on a novel crown ether CSP.<sup>23</sup> The chloramphenicol base **1** was separated with 2,3,4,6-tetra-*O*-acetyl- $\beta$ -D-glucopyranosyl isothiocyanate (TAGIT)<sup>24</sup> as chiral derivatizing agent (CDA), and compounds **8-11** with Marfey's reagent.<sup>25</sup> To the best of our knowledge, the separability of the enantiomers of **5-7** and **12**, **13** by LC has not yet been investigated.

Covalent diastereomer formation using CDAs offers an indirect mode of enantioseparation which is still popular despite the rapidly growing number of highly effective direct methods.<sup>26-29</sup> For amino compounds, the chemically most selective CDAs are isothiocyanates. Some examples applied for the separation of amino alcohols are TAGIT,<sup>30-32</sup> *N*-[(2-isothiocyanato)cyclohexyl]-3,5-dinitrobenzoyl amide [(*R*,*R*)- and (*S*,*S*)-DDITC],<sup>33</sup> *N*-[(2-isothiocyanato)cyclohexyl]pivalinoyl amide [(*R*,*R*)- and (*S*,*S*)-PDITC],<sup>34</sup> 4-(3-isothiocyanatopyrrolidin-1-yl)-7-nitro-2,1,3-benzoxadiazole [(*R*)- and (*S*)-NBD-PyNCS], 4-(3-isothiocyanatopyrrolidin-1-yl)-7-(*N*,*N*-dimethylaminosulfonyl)-2,1,3-benzoxadiazole [(*R*)- and (*S*)-DBD-PyNCS],<sup>35</sup> and 1-(6-methoxy-2-naphthyl)ethyl isothiocyanate (NAP-IT).<sup>36</sup>

The aim of the present work was to develop a simple chromatographic method for the separation and identification of the above-mentioned amino alcohol enantiomers using a novel CDA, (1R,2R)-1,3-diacetoxy-1-(4-nitrophenyl)-2-propyl isothiocyanate [(R,R)-DANI, Figure 1], which is also accessible in the (S,S) enantiomeric form. The thiourea diastereomers formed were

analysed on a reversed-phase ( $C_{18}$ ) column, mixtures of 0.1% aqueous trifluoroacetic acid (TFA) and methanol (MeOH) or acetonitrile (MeCN) being used for elution. The chromatographic features of the diastereomers were compared. The effects of these organic modifiers on the separation, and the sequence of elution of the thioureas were investigated.

### EXPERIMENTAL

#### **Chemicals and Reagents**

TFA and triethylamine (TEA) of analytical reagent grade, and MeOH and MeCN of HPLC grade were obtained from Merck. 0.1% aqueous TFA was prepared with triply distilled water and purified by filtration through a 0.45  $\mu$ m Millipore filter, type HV (Molsheim, France). Racemic or enantiomerically pure amino alcohols were commercial products of Fluka BioChemika (Buchs, Switzerland) or were synthesized according to refs. 37-39. (1*R*,2*R*)-1 was a generous gift from Egis Pharmaceuticals (Budapest, Hungary). (*R*,*R*)-DANI was prepared according to ref. 40. Briefly, starting from the (1*R*,2*R*)-2-amino-1-(4-nitrophenyl)-1,3-propanediol, the first reaction step was performed in glacial acetic acid with acetyl chloride as acylating reagent. The resulting hydrochloride of the 1,3-diacetoxy analogue of the starting compound was treated with thiophosgene in a biphasic system in the presence of sodium hydrogencarbonate, to furnish the corresponding (*R*,*R*)-DANI.

#### Apparatus

The HPLC system consisted of an M-600 low-pressure gradient pump equipped with an M-486 tunable absorbance detector, and Millenium software version 2.1 (Waters Chromatography, Milford, MA, USA). The injector with a 20  $\mu$ L loop was from Rheodyne (Cotati, CA, USA). Reversed-phase analyses were performed on a Nova-Pak C<sub>18</sub> column, 150x3.9 mm I.D., 4  $\mu$ m particle size (Waters Chromatography).

## **Derivatization Procedure**

A 5 mM solution of the analyte was prepared with 0.4% TEA (in MeCNwater 1:1, pH~11). To 100  $\mu$ L of this solution, 100  $\mu$ L of the reagent (10 mM in MeCN) was added; the ratio of the reagent to the amino alcohol was 2:1. The mixture was thermostated at 60°C for 2 h. Then, 50  $\mu$ L of glycine (50 mM in H<sub>2</sub>O) was added to a 20  $\mu$ L aliquot of the reaction mixture, and the mixture was thermostated for a further 30 min at 60°C in order to remove the excess of the reagent. The derivatives produced were injected onto a reversed-phase HPLC column after a 2-fold dilution with the eluent. The conditions of derivatization (pH, reagent excess, temperature, reaction time) were investigated in detail in our previous studies.<sup>40,42</sup> The optimized conditions found proved well applicable for the amino alcohols studied here. No kinetic discrimination, nor racemization of either the CDA or the analytes were observed under the reaction conditions applied, and the peak areas of the corresponding diastereomers were practically equal.

## **RESULTS AND DISCUSSION**

### **Separation of Diastereomers**

The diastereomeric thioureas were analysed under reversed-phase conditions, with mixtures of 0.1% TFA and MeOH or MeCN as eluents. All of the samples were treated with glycine after derivatization with the chiral reagent (see Experimental). The reason for this was to remove the excess of reagent in order to shorten the analysis time (the reagent peak eluted later, especially with MeCN-containing eluents), or in some cases to avoid overlapping of the diastereomer and the reagent peaks (Figure 2).



**Figure 2.** Chromatograms of norephedrine (3) diastereomers formed with (R,R)-DANI. Column, NovaPak C<sub>18</sub>; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm; eluent  $(\nu/\nu)$ , TFA-MeOH=45:55. I (1*R*,2*S*)-3/(*R*,*R*)-DANI, II (1*S*,2*R*)-3/(*R*,*R*)-DANI, III unreacted (*R*,*R*)-DANI, IV glycine/(*R*,*R*)-DANI. (a) I:II=1:1, (b) I:II=2:1.

## Table 1

# Chromatographic Data on (*R*,*R*)-DANI-Derivatized Amino Alcohols with MeOH as Organic Modifier

Analyte	TFA-MeOH (v/v)	<b>k</b> <sub>1</sub> *	<b>k</b> <sub>11</sub> *	$lpha^{\flat}$	<i>R</i> s <sup>c</sup>	e.s. <sup>d</sup>
1	55:45	7.74	9.16	1.18	1.31	S <r< td=""></r<>
2	45:55	9.35	11.89	1.27	2.12	S <r< td=""></r<>
3	45:55	6.46	8.46	1.31	2.70	S <r< td=""></r<>
4	55:45	22.35	22.35	1.00	0.00	
5	45:55	3.04	3.56	1.17	0.86	
	50:50	4.62	5.57	1.21	1.25	
	55:45	8.08	9.99	1.24	1.81	
6	45:55	5.88	7.06	1.20	1.35	S <r< td=""></r<>
	50:50	11.94	14.87	1.25	1.99	S <r< td=""></r<>
7	45:55	4.31	5.12	1.19	1.15	
	50:50	6.93	8.44	1.22	1.54	
8	45:55	3.25	4.18	1.29	1.61	S <r< td=""></r<>
9	45:55	3.66	4.75	1.31	1.64	S <r< td=""></r<>
10	45:55	2.71	3.53	1.30	1.65	S <r< td=""></r<>
11	45:55	3.01	3.77	1.26	1.42	S <r< td=""></r<>
12	45:55	5.22	5.73	1.10	0.63	
	50:50	8.10	9.02	1.11	0.91	
	55:45	15.83	17.97	1.14	1.31	
13	55:45	14.65	15.45	1.05	0.40	

Column, NovaPak C<sub>18</sub> 150x3.9 mm I. D. (4 µm);  $t_0 = 1.53$  min; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm. I, first-eluting diastereomer; II, second-eluting diasteromer.  ${}^{*}k = (t_{\rm R} - t_0)/t_0$ .  ${}^{b}\alpha = k_{11}/k_1$ .  ${}^{c}R_{\rm s} = 2(t_{\rm H} - t_1)/(w_1 + w_{\rm H})$ . <sup>d</sup>Elution sequence (refers to the configuration of the chiral centre bearing the amino group in the analyte).

Chromatographic data are summarized in Tables 1 and 2. MeOH (Table 1) proved much more effective as an organic modifier than MeCN (Table 2). Not only were the retention times significantly shorter, but the resolutions were better. Extreme examples are **2**, **6** and **7**, where excellent  $R_s$  values ( $R_s$ >1.5) were

## ENANTIOSEPARATION OF AMINO ALCOHOLS

#### Table 2

## Chromatographic Data on (*R*,*R*)-DANI-Derivatized Amino Alcohols with MeCN as Organic Modifier

Analyte	TFA-MeCN	k °	<i>k</i> *	<b>A</b> b	R '	٥sd
Analyte		<i>n</i> <sub>I</sub>	<b>N</b> II	u	T's	0.51
1	75:25	32.25	36.56	1.13	1.46	S <r< td=""></r<>
2	70:30	50.55	50.55	1.00	0.00	-
3	70:30	33.77	40.16	1.19	2.01	S <r< td=""></r<>
4	70:30	50.55	50.55	1.00	0.00	-
5	75:25	20.47	22.69	1.11	1.20	
6	70:30	29.44	29.44	1.00	0.00	-
7	70:30	14.58	14.58	1.00	0.00	
	75:25	31.92	34.87	1.09	1.03	
8	70:30	13.33	14.08	1.06	0.50	S <r< td=""></r<>
	75:25	34.44	40.20	1.17	1.85	S <r< td=""></r<>
12	75:25	40.37	40.37	1.00	0.00	

Column, NovaPak C<sub>18</sub> 150x3.9 mm I. D. (4 µm);  $t_0 = 1.53$  min; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm. I, first-eluting diasteromer; II, second-eluting diasteromer.  ${}^{a}k = (t_{\rm R} - t_0)/t_0$ .  ${}^{b}\alpha = k_{\rm II}/k_{\rm I}$ .  ${}^{c}R_{\rm s} = 2(t_{\rm II} - t_1)/(w_1 + w_{\rm II})$ . <sup>d</sup>Elution sequence (refers to the configuration of the chiral centre bearing the amino group in the analyte).

readily achieved with MeOH, whereas, with MeCN-containing eluents, total coelution of the diastereomer peaks occurred (Figure 3). The chromatographic features of the diastereomers with MeOH-containing eluents will, therefore, be compared below.

Since the amino alcohols investigated in this study contain two adjacent chiral centres, four stereoisomers exist. Accordingly, for aliphatic compounds, *erythro* and *threo* isomers and, for cyclic compounds, *cis* and *trans* isomers, can be distinguished. All of the aliphatic compounds were 1,2-amino alcohols; *threo* enantiomers for 1, and *erythro* enantiomers for the structurally closely related 2-4 were analysed. For 2 and 3, very good resolutions ( $R_s>2$ ) were achieved within reasonable times. However, 4 could not be separated at all. The difference between 3 and 4 is that 3 contains a primary, while 4 contains a secondary amino function due to the methyl group. The methyl group did not



**Figure 3**. Chromatograms of 1-amino-2-indanol (6) diastereomers formed with (R,R)-DANI. Column, NovaPak C<sub>18</sub>; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm. I glycine/(R,R)-DANI, II (1*S*,2*R*)-6/(R,R)-DANI, III (1*R*,2*S*)-6/(R,R)-DANI. Eluent ( $\nu/\nu$ ), (a) TFA-MeOH=50:50, II:III=5:6; (b) TFA-MeCN=70:30.

restrict the formation of thiourea derivatives, but its effect on the separability was striking and resulted in coelution of the diastereomer peaks.

As concerns the retention times of 1-4 at the same eluent strength, the derivatives of 1 eluted significantly faster. This is probably due to the presence of the second alcohol function in the molecule, which decreased the hydrophobicity of the diastereomers. Decrease of the eluent strength from 55% to 45% MeOH content allowed satisfactory separation ( $R_s$ =1.31).

Among the cyclic compounds, 5-7 contain the amino and alcohol functions in the *cis*-1,2 position. 1-Amino-2-indanol (6) and 2-aminocyclohexanol (7) can be derived from 2-aminocyclopentanol (5), the former as a benzene-fused derivative, the latter by expanding the ring size. As expected, both 6 and 7 eluted later than 5 from a reversed-phase column at the same mobile phase composition, because both are more hydrophobic. The  $R_s$  values relating to similar retention factors were similar for these three compounds.

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*Cis*- and *trans*-2-amino-1-hydroxymethylcyclohexane (8 and 9) and *cis*and *trans*-2-amino-1-hydroxymethyl-4-cyclohexene (10 and 11) are 1,3-amino alcohols and contain an amino group connected directly to the asymmetric centre. For these compounds, good resolutions of the diastereomers were detected within short analysis times. The unsaturated isomers eluted faster than the corresponding saturated derivatives, the former being less hydrophobic in consequence of the double bond. The resolution achieved for the *trans* alcohols 9 was slightly better than that for the *cis* compounds 8; for the unsaturated alcohols (10 and 11), the  $R_s$  value was smaller for the *trans* isomers 11. Efforts were made to separate all four stereoisomers of 8, 9 and 10, 11. The resulting chromatograms are depicted in Figure 4. Although, the diastereomers derived from the enantiomeric pairs were well separated at TFA-MeOH=45:55 (v/v) (Table 1), the peaks of the *cis* and *trans* isomers partially overlapped in this eluent. A decrease in eluent strength was, therefore, necessary.



Figure 4. Separation of all four stereoisomers of 2-amino-1-hydroxymethylcyclohexane (8 and 9) and 2-amino-1-hydroxymethyl-4-cyclohexene (10 and 11). Column, NovaPak  $C_{18}$ ; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm. Eluent, TFA-MeOH=55:45; I (1*R*,2*S*)-8/(*R*,*R*)-DANI, II (1*S*,2*S*)-9/(*R*,*R*)-DANI, III (1*S*,2*R*)-8/(*R*,*R*)-DANI, IV (1*R*,2*R*)-9/(*R*,*R*)-DANI, II (1*S*,2*S*)-11/(*R*,*R*)-DANI, III (1*S*,2*R*)-10/(*R*,*R*)-DANI, IV (1*R*,2*R*)-11/(*R*,*R*)-DANI, III III (1*S*,2*R*)-10/(*R*,*R*)-DANI, III (1*S*,2*R*)-10/(*R*,*R*)-DANI, IV (1*R*,2*R*)-11/(*R*,*R*)-DANI, III (1*S*,2*R*)-10/(*R*,*R*)-10/(*R* 

## Table 3

## Chromatographic Data on (*R*,*R*)-DANI-Derivatized 2-Amino-1-Hydroxymethylcyclohexane (8 and 9) and 2-Amino-1-Hydroxymethyl-4-Cyclohexene (10 and 11)

Analyte	TFA-MeOH (v/v)	<b>k</b> <sub>1</sub>	<b>k</b> <sub>11</sub>	<b>к</b> <sub>ш</sub>	<b>k</b> <sub>IV</sub>		
8, 9	55:45	10.68	12.55	15.27	17.74		
		$\alpha_{_{\mathrm{I},\mathrm{II}}}$	$\pmb{lpha}_{\mathrm{II,III}}$	$\alpha_{_{\rm III,IV}}$	<b>R</b> <sub>s;1,11</sub>	<b>R</b> <sub>s;11,111</sub>	<b>R</b> <sub>s;III,IV</sub>
		1.18	1.22	1.16	1.35	1.81	1.49
Analyte	TFA-MeOH (v/v)	k,	<b>k</b> <sub>11</sub>	<b>k</b> <sub>111</sub>	<b>k</b> <sub>1V</sub>		
10, 11	55:45	8.64	10.10	12.41	13.74	1.17	1.23
	58:42	13.14	15.61	19.44	21.79	1.19	1.25
		$\pmb{lpha}_{\mathrm{I},\mathrm{II}}$	$lpha_{_{\mathrm{II},\mathrm{III}}}$	$lpha_{_{\mathrm{III,IV}}}$	<b>R</b> <sub>s;1,11</sub>	<b>R</b> <sub>s;11,111</sub>	<b>R</b> <sub>s;III,IV</sub>
	55:45	1.17	1.23	1.11	1.34	2.00	1.02
	58:42	1.19	1.25	1.12	1.64	2.29	1.27

Column, NovaPak C<sub>18</sub> 150x3.9 mm I. D. (4  $\mu$ m);  $t_0$ =1.53 min; flow rate, 0.8 mL min<sup>-1</sup>; detection, 245 nm. I, (1*S*,2*R*); II, (1*S*,2*S*); III, (1*S*,2*R*); IV, (1*R*,2*R*) isomer (refers to the configuration of the chiral centres in the analyte).

The four stereoisomers of **8**, **9** could be satisfactorily resolved in one chromatographic run by using TFA-MeOH=50:50 ( $\nu/\nu$ ) for elution. For **10**, **11**, a further decrease in MeOH content was needed to obtain appropriate  $R_s$  values for all four diastereomer peaks. Retention factors (k), separation factors ( $\alpha$ ) and resolutions ( $R_s$ ) are given in Table 3. For both saturated and unsaturated compounds, the first *trans* isomer eluted between the *cis* derivatives, the sequence of elution being (1R,2S)<(1S,2S)<(1R,2R).

*Cis*- and *trans*-2-aminomethylcyclohexanol (**12** and **13**) are also 1,3-amino alcohols, but the amino function, which is the reacting group during derivatiza-



**Figure 5**. Structure of a thiourea diastereomer formed with (R,R)-DANI. The distance between the chiral centres marked with asterisks is a factor determining the separability.

tion, is in a remote position. Its effect is clear if we consider that 8 and 12 or 9 and 13 are positional isomers (Figure 1). The most important difference between their thiourea derivatives is that the distance between the asymmetric centres in the reagent and in the analyte is one atom longer for the aminomethyl-containing diastereomers (Figure 5). This results in significantly lower resolutions. At TFA-MeOH=45:55 (v/v), for the *cis* isomers 8  $R_s$ =1.61, while for the *cis* isomers 12, only  $R_s$ =0.61 was attained. Similarly, for the *trans* derivatives 9, the resolution was  $R_s$ =1.64, whereas for the *trans* isomers 13, no separation was observed. At a decreased MeOH content (45%), the resolution achieved for the *cis* 12 derivatives was appropriate ( $R_s$ =1.31), but for the *trans* compounds 13 it still remained under an acceptable limit ( $R_s$ =0.40). This confirms the fact that the optimum distance between the chiral centres is an essential feature for separability.<sup>26</sup>

#### **Sequence of Elution**

The sequence of elution of the diastereomers was determined by the addition of standards. (R,R)-DANI was used for derivatization. The sequence of elution was found to be S < R (the letter refers to the configuration of the chiral centre bearing the amino group in the analyte); this was true in all cases, for both organic modifiers, when examination was possible. As expected, the elution sequence was the reverse when (S,S)-DANI was applied as CDA. For some compounds (5, 7, 12 and 13), standard enantiomers were not available.

### **Detection Limit**

The limit of detection for **3** at 245 nm at a signal to noise ratio of 3:1 was determined to be 0.16 nmol mL<sup>-1</sup>. This is the same value as obtained previously for value.<sup>41</sup> Since the peak areas for diastereomers injected after the same

preparation procedure were very similar, this level can be accepted as valid for the other amino alcohols too.

### CONCLUSIONS

An indirect high performance liquid chromatographic method was developed for the separation of enantiomers of 1,2- and 1,3-amino alcohols possessing two adjacent chiral centres. (R,R)-DANI was used as a chiral derivatizing agent. Significant differences were found between the selectivities of organic modifiers applied to elute diastereomers from a reversed-phase column. MeOH proved much more effective than MeCN with respect to both retention times and resolutions. The results obtained for 1,3 positional isomers highlighted the role of the optimum distance between the chiral centres as a determining factor governing the achievement of resolution.

Of the 13 amino alcohols, ephedrine (4) could not be separated at all, which is a limitation of DANI as compared with TAGIT, as an example. However, compounds 8-11 were well resolved with DANI, whereas they could not be separated at all with TAGIT.

The applied reagent is available in both enantiomeric forms, giving the possibility for appropriate selection of the elution sequence. Further, the detection limit seems to be essentially independent of the nature of the analyte, in consequence of the good UV absorbance of the thiourea group present in each derivative. (R,R)- or (S,S)-DANI combines these advantages and is considered to be well applicable for the determination of enantiomeric impurities. In combination with the addition of standards, the developed method can be used to identify absolute configurations.

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Free samples of (R,R)-DANI are available upon request.

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